



NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 12.86 lbs

PA1	NEW ISSUE	AP	12.02.06
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4600	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		FLAT WINDOW ASSY	NTS
DATE	12.02.06	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

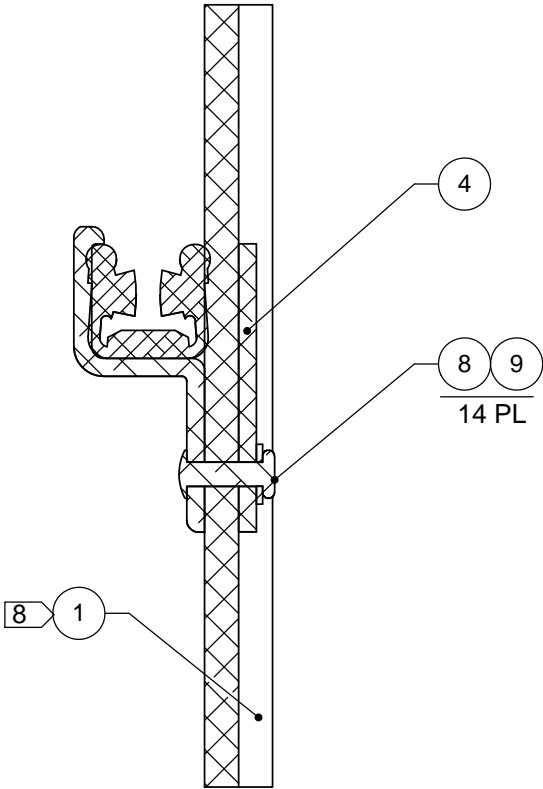
ITEM	QTY -042	P/N	DESCRIPTION
	X	D4600-042	FLAT WINDOW ASSY, RH
1	1	D3802-1-132	WINDOW SEAL
2	1	D4537-2	FLAT WINDOW (RH)
3	1	D4550-099	WINDOW PILE
4	1	D4551-1	INBOARD SLIDING WINDOW FRAME
5	1	D4553-1607	WINDOW TRACK
6	1	D4553-2094	WINDOW TRACK
7	1	D4554-2	OUTBOARD SLIDING WINDOW FRAME, RH
8	14	BSP-48	RIVET
9	14	NAS1149FN432P	WASHER
10	1	D4553-0928	WINDOW TRACK

D

C

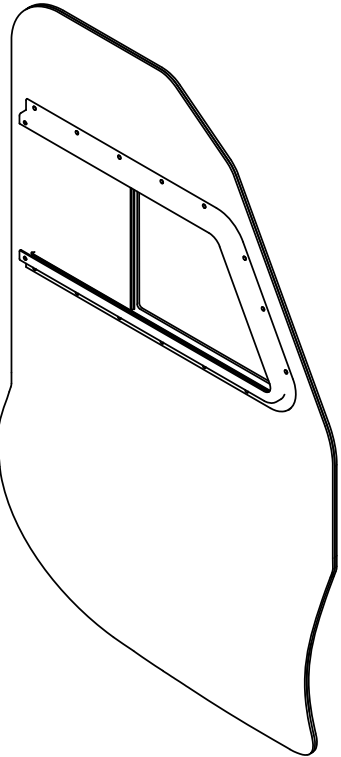
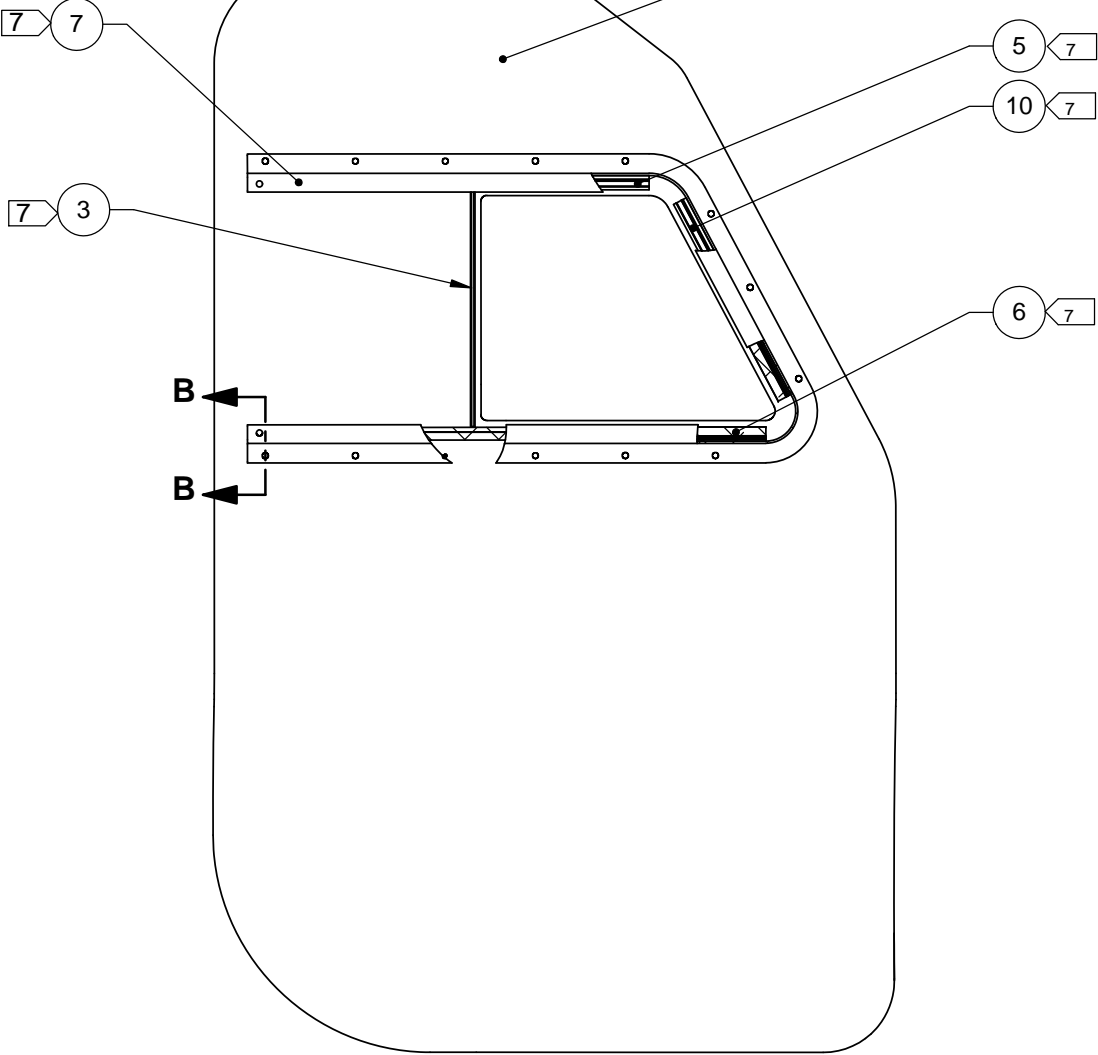
B

A



SECTION B-B
SCALE 8X

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) INSTALL WITH BLACK SIKAFLEX
 - 8) INSTALL WITH ADHESIVE BACKINGSHAPE AS REQUIRED
 - 9) WEIGHT: 12.87 lbs



D

C

B

A

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4600	REV. PA1 SHEET 3 OF 3
MFG. APPR.		TITLE FLAT WINDOW ASSY	SCALE NTS
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DE APPR.			
DATE	12.02.06		